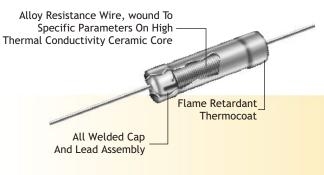




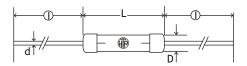


Flame Retardant Silicone Coated.



In order to meet the growing demand worldwide for resistors to fuse or blow as a safety measure, HTR can provide fusible resistor which fuse or blow if they are subjected to an abnormal spike of voltage / current.

PHYSICAL CONFIGURATIONS



* Coating overflow on each lead not to exceed half of 'D'.

Resistance values below the minimum range can be supplied on request.

HTR	POWER RATING	DIMENSIONS (mm)				RESISTANCE RANGE		TYPICAL WT.
TYPE	at 40°C (Ambient)	L (max)	D <u>+</u> 0.5	ι <u>+</u> 1.5	d <u>+</u> 0.05		max	PER PC (gms)
H-1F	1W	9.5	4.0	38	0.8	10R	750R	0.6
H-2F	2W	11.5	4.5	38	0.8	10R	1K0	0.8
D-2F	2W(70°C)	14.0	5.5	38	0.8	10R	1K5	1.1
H-3AF	3W	12.5	5.5	38	0.8	10R	2K4	1.1
H-3F	3W	15.5	6.0	38	0.8	10R	2K7	1.2
H-4F	4W	16.0	6.0	38	0.8	10R	3K3	1.3

ELECTRICAL AND ENVIRONMENTAL CHARACTERISTICS / DATA

Test	Performance requirements			
Resistance tolerance	<u>+</u> 10% [K]; <u>+</u> 5% [J]			
Dielectric withstanding voltage	Max. R <u>+</u> [2% <u>+</u> R05]			
Insulation resistance	>1000 M [Dry]			
Temperature co-efficient	<u>+</u> 550 ppm/ °C			
Short time overload	Max. R <u>+</u> [2% + R05]			
Moisture resistance	Max. R <u>+</u> [5% + R05]			
Load life	Max. R <u>+</u> [5% + R05]			
Ambient operating temperature range	-40°C to +155°C			
Flame test	Specifications laid down by UL have been met satisfactorily			

Note:

Contrary to popular belief, fusible resistors are not standard resistor types and each type of fusible resistor must be tailor designed to suit a particular application.



TYPICAL APPLICATIONS

As mentioned previously a fusible resistor is a tailor made dual purpose component -

- (a) In normal conditions it functions as a resistor.
- (b) In high overload conditions it acts as a fuse/safety device.

ORDERING INFORMATION

In order to design a fusible silicone coated resistor suitable for your needs, we need the following data:-

- 1) Power rating in terms of watts.
- 2) Resistance in ohms.
- 3) Tolerance.
- 4) Maximum continuous working voltage across the resistor, at which the resistor must continue to function.
- 5) Fusing voltage The voltage at which the resistor must fuse or blow.
- 6) Fusing time The duration within which the resistor must fuse or blow on being subjected to the fusing voltage.
- 7) In case lead preforming is required, we need a drawing. This service is provided upon a minimum order of 5000 pieces.
- 8) These resistors can also be provided in taped form. Refer to factory for details.

Note:

Generally speaking as per international standards, a fusible resistor fuses on being given fusing voltage from instantaneously to 45 seconds without any flame.

At HTR if no special data is provided, we assume that if a fusible resistor is ordered, it should fuse on being given voltage calculated at 16 times power from instantaneously to 45 seconds.

At HTR a special "safety version" is available in FRS series for resistance values ≥ 10R where in the resistor will fuse instantaneously when mains voltage 220/240V is applied, with no flame or explosion. Please suffix the type with alphabet 'S'.

For resistance values<10R the fusing timing and suitability must be tested for each individual application.

Precautions to be taken: Before conducting this test the voltage must be correctly set / adjusted by first using a dummy piece which should then be discarded.

ORDERING INFORMATION

